ROTARY TABLE - 5" GLOBE

Description:

Rotary stage with integral DC brush motor, gear head and primary output gears, brake and hall effect sensor. Uses: ceramic turning, remote camera panning, closed loop servo control with optional quadrature encoder.

Dimensions:

Mounting flange diameter: 5.625". Mounting flange thickness: 0.200". Output stage diameter: 4.625". Output stage thickness: including mounting flange 1.825". DC motor and gear head diameter: 1.50". DC motor and gear head length: 5.125".

Electrical requirements: Brake: 24VDC. DC motor: 0-12VDC. Hall Effect sensor: 4.5 to 24VDC.

Typical connection schematic:



Typical implementation:

The Hall-effect sensor can be used in a closed loop speed control system. This will allow constant rotational velocity regardless of load variations. A brush DC motor driver with a Hall-effect input will accomplish this.

Two methods can be used for applications requiring precise CNC control of position from zero to maximum RPMs.

1. The existing brake and Hall-effect sensor can be removed and a low resolution optical quadrature encoder can be attached to the end of the DC motor shaft. A DC motor driver with a quadrature encoder input is required for this implementation. These DC motor controllers usually have a 0-10Vdc input, a direction and an enable input which is compatible with most analog CNC controllers from Bridgeport, etc.

2. The brake and Hall-effect sensor can be removed as in #1 but a small to medium stepper motor can be attached in place of the quadrature encoder. The DC motor would not be powered, it would simply be a bearing block support and mount for the stepper motor. The DC motor and stepper motor can be coupled with a light weight timing belt and pulleys or directly to the end of the DC motor shaft. In this example a standard stepper motor and stepper motor driver can be connected to a step-and-direction output of a PC based CNC controller.